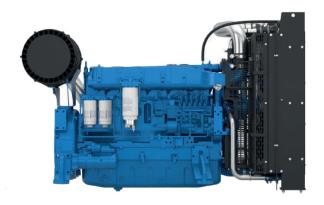


PowerKit Natural Gas Engine

1



6M16 PowerKit Natural Gas Engine



 $\begin{array}{lll} \text{Bore x Stroke (mm)} & 126 \times 130 \\ \text{Displacement (L)} & 9.72 \\ \text{N° of Cylinders} & 6 \\ \text{Cylinders Arrangement} & \text{In line} \end{array}$

Fuel System Open Chamber / Lean Burn

Governor (Gov.) ECU

Aspiration (Asp.) Turbocharged & air-to-air cooled

Customer benefits

Low emission standard, lean burn technology resulting in lower NOx emissions

High transient and block load capabilities

Full duty cycle capability, from prime to continuous power

Electronically controlled high efficiency engines

Gas Engine		Gross Engine Output		Typical Generator Output					
Model	Speed Rpm	COP Power	PRP Power	COP Power		PRP Power		Asp	Gov
		kWm	kWm	kWe	kVA	kWe	kVA		
6M16G4N0/5	1500	155	182	130	163	150	188	T/A-A	ECU
6M16G4N0/6	1800	184	216	150	188	180	225	T/A-A	ECU

Standard equipment

Engine and block	Cast iron gantry type structure block
------------------	---------------------------------------

One-piece forged crankshaft

Separate cast iron cylinder heads and wet liners Aluminum alloy pistons with oil cooling gallery

Cooling system	Padiator and bosos supplied directly mounted on the angine	
Cooling system	Radiator and hoses supplied directly mounted on the engine	

Thermostatically-controlled system with belt driven coolant pump and pusher fan

Lubrication system Flat bottom large capacity oil pan

Spin-on full-flow lube oil filter

High capacity gear driven lube oil pump

Fuel system Low Pressure gas supply – open chamber combustion

Optimum performance and efficient use of fuel for COP, CHP and PRP applications

Air intake and

Mid-position and below inlet turbocharger optimized for genset application

exhaust system Special rear mounted air filter with restriction indicator

Exhaust manifold shield for heat isolating

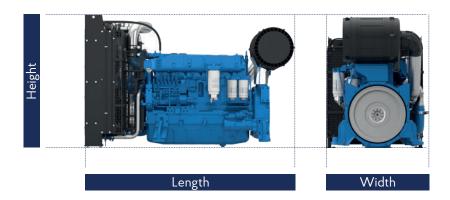
Electrical system 24V DC electric starter motor and battery charging alternator for 1500 and 1800 RPM engines

Low oil pressure & high water temperature sensors

Flywheel and housing SAE 1 flywheel housing and 14" flywheel for 1800 RPM



Dimensions and dry weight (mm/kg)



Diesel Ei	ngine	Dimensions and dry weights including radiator				
Model	Model	L (mm)	W (mm)	H (mm)	Weight (Kg)	
6M16G4N0/5	1500	1983	1033	1264	977	
6M16G4N0/6	1800	1983	1033	1264	977	

Ratings definitions

Continuous Power (COP)

Continuous Power is the maximum power available for an unlimited period of use at a constant load factor. No overload capability is allowed.

Unlimited Prime Rated Power (PRP)

Prime Power is the maximum power available for unlimited hours of usage in a variable load application. The average load factor should not exceed 70% of the engine's PRP power rating during any 24 hour period. An overload capability of 10% is available, however, this is limited to 1 hour within every 12 hour period.

- 1) All ratings are based on operating conditions under ISO 8528-1, ISO 3046, DIN6271. Performance tolerance of ±5%.
- 2) Test conditions: 100 kPa, 25°C air inlet temperature, relative humidity of 30%, with fuel density 0.84 kg/L. Derating may be required for conditions outside these; please contact the factory for details.
- 3) Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan and optional equipment.